

Executive Beechcraft STL inc.

Spirit of St. Louis Airport
532 BEECHCRAFT AVE.
CHESTERFIELD, MO. 63005

WORK ORDER INVOICE

WORK ORDER: 005/538364

REMIT TO HAS CHANGED TO: P.O. BOX 795008 ST. LOUIS, MO 63179-0795

ANNUAL.

B
I 854
L DEBONAIR ASSOC. LLC
L P.O. BOX 904
ROLLA MO 65402-
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P P.O. BOX 904
ROLLA MO 65402-
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Registration : N9742Y
Unit : CD-611
Make : BEECH
Model : 35B33
Serial Number : CD-611
Flight Recorder: 968.95
F.R. Changed : 1,956.70 AMY
A/C Total Time : 2,925.65
Flight Ckd By : Not Required

PAGE NUMBER	2
DOCUMENT NUMBER	420937
DATE	7/31/02

TERMS	REFERENCE NUMBER	SHIP VIA	ORDER NO.	ORDERED	REQUESTED	SHIPPED	CUSTOMER REPRESENTATIVE					
NET 30		UPS SURFACE	538364	6/04/02	6/14/02		CHRISTOPHER S FAULBAUM					LLOYD D BLOM
LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
		Parts Totals										20.80
		Operation 0003 Totals:										20.80
	04=====	RECIP SHOP	=====									
		Remove propeller & ship for repair, (red dye leakage).										
		Removed propeller model 2A36C23-P-E-G Hub s/n 815724.										
		Reinstalled propeller after repair.										
		Labor Totals										91.00
		Outside Service Section:										
		O.S. LABOR S/N 815724	PO38902						537.60000	NET	537.60	537.60
		Outside Service Totals										537.60
		Operation 0004 Totals:										628.60
	05=====	RECIP SHOP	=====									
		#2 cylinder had 50/80 compression.										
		Ordered cylinder. Removed cylinder, installed ECI cylinder assembly p/n EC539491CW s/n 89246-02. New seals & gaskets as needed. Reinstalled parts removed for exchange in accordance with overhaul manual. Performed ground brak in run, operational check and leak check. No defects noted.										
		Labor Totals										700.00
		Parts Section:										
	SA539467	PIN		Y	Each	1.00000			30.00000	NET	30.00	30.00
	CL64-1	ECNIC CYLINDER		Y	Each	1.00000			850.00000	NET	850.00	850.00
	536410	PACKING		Y	Each	2.00000			1.79000	NET	1.79	3.58
	646103	SEAL		Y	Each	1.00000			5.64000	NET	5.64	5.64
		Parts Totals										889.22
		Continued on Next Page.										

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LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
		Complete the annual inspection of the seat belt/shoulder harnesses, cabin heat/vent ducts, & cabin fire extinguisher.										
		Completed inspection of ducts, seat bolts & fire extinguisher. No defects noted.										
		Labor Totals										.00
		Operation 0009 Totals:										.00
	10=====	RECIP SHOP	=====									
		A.D. 72-22-01 main landing gear uplock roller lubrication due.										
		Lubed rollers as required per A.D. 72-22-01.										
		Operation 0010 Totals:										.00
	11=====	RECIP SHOP	=====									
		A.D. 76-07-12 Bendix ignition switch operational test is due.										
		Ops tested switch - no defects found.										
		Operation 0011 Totals:										.00
	12=====	RECIP SHOP	=====									
		A.D. 89-25-02 dated 3/24/1989 elevator fitting inspection is due.										
		Complied with as per instructions of S.B. 2242 Rev. 1 - no defects found.										
		Labor Totals										28.00
		Operation 0012 Totals:										28.00
	13=====	RECIP SHOP	=====									
		A.D. 98-25-13C dated 01/04/1999 cracks in the threaded retention area is due.										
		Continued on Next Page.										

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<p>Researched logs, found A.D. 89-26-08 previously complied with as per note (3) of A.D. 98-25-13C. Propeller was repaired by Aircraft Propeller & A.D. 98-25-13c paragraph(d) was complied with during repair indication 8130-3 form dated 6-18-02.</p> <p style="text-align: right;">Operation 0013 Totals: .00</p> <p>14===== RECIP SHOP ===== Replace all instrument air filters for the gyro system. ----- Replaced filter p/n D9-18-1, other filter is on order. Replaced filter under glare shield p/n AN6235-1A. Labor Totals 105.00</p> <p>Parts Section: D9-18-1 FILTER ELEMENT Y Each 1.00000 32.76000 NET 32.76 AN6235-1A FILTER ELEMENT Y Each 1.00000 6.92000 NET 6.92 Parts Totals 39.68 Operation 0014 Totals: 144.68</p> <p>15===== RECIP SHOP ===== IFR recertification for the altimeter, transponder & static system is due. ----- The transponder installed in this aircraft has been tested & inspected & found to comply with requirements of FAR 91.413 in accordance with FAR 43 appendix F & is approved for return to service. The altimeter & static system tests have been performed in accordance with FAR 43 appendix E. Logbook entry complete. Labor Totals 200.00 Operation 0015 Totals: 200.00</p> <p>16===== RECIP SHOP =====</p>												
Continued on Next Page.												

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							LLOYD D BLOM

LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
----- Okay for continued service. Operation 0020 Totals: .00												
21===== RECIP SHOP ===== Both cabin door hinges outer doublers are cracked & torn. ----- Okay for continued service. Operation 0021 Totals: .00												
22===== RECIP SHOP ===== Upper forward fuselage antenna corroded all the way thru at the top. ----- Cleaned surface & applied fiberglass resin as required. Labor Totals 35.00 Operation 0022 Totals: 35.00												
23===== RECIP SHOP ===== Transponder no mode C. ----- Troubleshoot, discovered 2 broken inline fuse holders below the right side instrument panel. Repaired & reinstalled fuse holders. Ground checked okay. Labor Totals 133.00 Operation 0023 Totals: 133.00												
24===== RECIP SHOP ===== All spark plugs should be cleaned & regapped. ----- Cleaned & regapped all spark plugs. Replace 6 with new. Reinstalled plugs, top ones cleaned & lower ones replaced with new. Continued on Next Page.												

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Ordered new bolts. Removed & replaced hardware.												
Labor Totals												126.00
Parts Section:												
AN3C12		BOLT		Y		Each		3.00000	4.65000	NET	4.65	13.95
AN3C3A		BOLT		Y		Each		1.00000	.28000	NET	.28	.28
100943CR-ZX020F		SPRING		Y		Each		3.00000	2.04380	NET	2.04	6.15
Parts Totals												20.38
Outside Service Section:												
O.S. LABOR MISC												35.00
Outside Service Totals												35.00
Operation 0039 Totals:												181.38
40===== RECIP SHOP =====												
Left nose landing gear door hinge worn - aft.												

Okay for continued service.												
Operation 0040 Totals:												.00
41===== RECIP SHOP =====												
All 3 gear have paint flaking off & surface corrosion starting - especially left main landing gear lower drag leg.												

Removed lower drag link from left & right main landing gear. Cleaned & bead blasted both, applied epoxy primer. Painted Jet-Glo white p/n 570-535 & reinstalled - safetied with cotter pins. Owner advised on remaining gear components & declined to treat & repaint at this time.												
Labor Totals												280.00
Operation 0041 Totals:												280.00
Continued on Next Page.												

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		Labor Totals										119.00
		Parts Section:										
505C46-1		TIRE 5.00X5 4PTT FC2 505C46-1		Y		Each		1.00000	137.00000	NET	137.00	137.00
		Parts Totals										137.00
		Operation 0052 Totals:										256.00
		53===== RECIP SHOP =====										
		Nose landing gear wheel bearings/races brinelled.										
		Installed new bearing cups & cones both sides, cone p/n 08125 cup p/n 08231.										
		Labor Totals										42.00
		Parts Section:										
08125		BEARING		Y		Each		2.00000	24.86000	NET	24.86	49.72
08231		CUP BEARING		Y		Each		2.00000	10.28000	NET	10.28	20.56
		Parts Totals										70.28
		Operation 0053 Totals:										112.28
		54===== RECIP SHOP =====										
		Right main landing gear wheel inner grease seal retainer damaged.										
		Ordered new retainer. Pulled from stock; installed new seal p/n 153-00500 & installed wheel on aircraft, safetied wheel nut.										
		Labor Totals										.00
		Parts Section:										
153-00500		SEAL		Y		Each		1.00000	5.60000	NET	5.60	5.60
		Parts Totals										5.60
		Operation 0054 Totals:										5.60

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		Labor Totals										259.00
		Operation 0057 Totals:										259.00
	58	===== RECIP SHOP ===== Copilot side - fuselage frames corroded - forward of spar & at rudder pedals. Clean treat & prime. ----- Cleaned corrosion from fuselage frames around copilot rudder pedal area. Treated with alodine & painted with epoxy primer. Owner informed of condition of fuselage frames - does not want to replace at this time - corrosion treated which was accessible. Labor Totals										126.00
		Operation 0058 Totals:										126.00
	59	===== RECIP SHOP ===== Forward spar has surface corrosion on webs & lower "u" channel. Clean treat & prime. ----- No access to corroded areas - owner has knowledge of condition of forward spar & corrosion throughout structure & chooses not to take action at this time. Forward spar cannot be treated without disassembly. Labor Totals										.00
		Operation 0059 Totals:										.00
	60	===== RECIP SHOP ===== Mouse nest copilot's side at rudder pedals - sidewall. ----- Removed nesting insulation from copilot rudder pedal area. Replaced flooring in that area. Labor Totals										35.00
		Operation 0060 Totals:										35.00
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		Compass card illegible. ----- Examined compass card under magnifying glass, reworked numbers. Labor Totals Operation 0064 Totals:										49.00 49.00
		65===== RECIP SHOP ===== Forward spar left & right lower wingbolt fitting Huck fasteners - possible cracks on web. ----- Dye check - cleaned test areas of insulation & oil, applied penetrant, checked with developer - no cracks found - tested left & right forward & aft sides of the carry thru. Removed developer from carry thru. Labor Totals Operation 0065 Totals:										350.00 350.00
		66===== RECIP SHOP ===== Antenna (old) base at top fuselage forward of windshield has improper hardware installed plugging hole. ----- Okay for continued service. Operation 0066 Totals:										.00
		67===== RECIP SHOP ===== Both magneto P-leads grounding sheilding is broke off at base. ----- Disassembled ends, trimmed wire & shielding, reswaged ground shield into sleeve. Resoldered "P" lead terminal. Tested wire for open & ground with mag switch, ops check good. Labor Totals Operation 0067 Totals:										140.00 140.00
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68		RECIP SHOP Propeller gov. is leaking oil at arm. Okay for continued service. Operation 0068 Totals:										.00
69		RECIP SHOP Generator belt is loose. Mount bushings deteriorated, replace with new. ----- Ordered new bushings. Transferred to work order 538480 item #1. Labor Totals										.00
630519		Parts Section: GASKET Parts Totals		Y		Each		4.00000	5.48000 NET		5.48	21.92 21.92
		Freight Section: FREIGHT PARTS Freight Totals Operation 0069 Totals:	PO39104									3.90 3.90 25.82
70		RECIP SHOP Right exhaust EGT probe loose in hole & hole is elongated. ----- Removed exhaust pipe & sent out for weld repair. Redrilled exhaust pipe for EGT probe & reinstalled with new hardware & installed exhaust pipe. New bolts & springs on riser pipe to muffler. Labor Totals										140.00
22022		Parts Section: NUT		Y		Each		12.00000	.90480 NET		.90	10.86
652459		GASKET Parts Totals		Y		Each		6.00000	7.29000 NET		7.29	43.74 54.60

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		Left & right aft engine baffling is cracked in several places. ----- Okay for continued service. Operation 0074 Totals:										.00
		75===== RECIP SHOP ===== Back end of engine on right side is chaffing thru the intake tube. ----- Removed interconnect hoses left & right to access damage - perform repair in conjunction with discrepancy #81 (engine must be lifted to remove pipe). Removed support bracket, reshaped to give proper clearance & reinstalled oil pan bolts (2) & clamp - installed 1 new WWD82W/S clamp. Labor Totals										196.00
	WWD82 W/S	Parts Section: CLAMP WITH SHOE		Y		Each		1.00000	2.81000 NET		2.81	2.81
		Parts Totals Operation 0075 Totals:										2.81 198.81
		76===== RECIP SHOP ===== Power wire boot on starter is deteriorated. ----- Removed boot & installed new boot p/n MS25171-4S cleaned terminal & secured as required. Labor Totals										17.50
	MS25171-4S	Parts Section: COVER		Y		Each		1.00000	1.64000 NET		1.64	1.64
		Parts Totals Operation 0076 Totals:										1.64 19.14
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Registration : N9742Y
Unit : CD-611
Make : BEECH
Model : 35B33
Serial Number : CD-611
Flight Recorder: 968.95
F.R. Changed : 1,956.70 AMY
A/C Total Time : 2,925.65
Flight Ckd By : Not Required

PAGE NUMBER	25
DOCUMENT NUMBER	420937
DATE	7/31/02

TERMS	REFERENCE NUMBER	SHIP VIA	ORDER NO.	ORDERED	REQUESTED	SHIPPED	CUSTOMER REPRESENTATIVE	
NET 30		UPS SURFACE	538364	6/04/02	6/14/02		CHRISTOPHER S FAULBAUM	LLOYD D BLOM

LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
	77	===== RECIP SHOP ===== Tach drive jam nut was loose & shaft pulled right out. ----- Installed shaft & housing retightened jam nut. Labor Totals Operation 0077 Totals:	=====									21.00 21.00
	78	===== RECIP SHOP ===== Engine manifold press gauge hose cracked & broke off. ----- Fabricated new hose from Aeroquip 306 hose & installed. Labor Totals Parts Section: HOSE 306-4 Parts Totals Operation 0078 Totals:	=====			Y	Each	1.50000	1.72000	NET	1.72	56.00 2.58 2.58 58.58
	79	===== RECIP SHOP ===== There is a broken wire on back of engine. Noise suppressor on baffle. ----- Installed new wire assembly on noise suppressor & secured as required. Labor Totals Operation 0079 Totals:	=====									35.00 35.00
	80	===== RECIP SHOP ===== Oil press line cracked & deteriorated. ----- Fabricated new hose from Aeroquip 306 hose & installed. Leak checked O.K. Labor Totals	=====									91.00

Continued on Next Page.

Executive Beechcraft STL inc.

Spirit of St. Louis Airport
532 BEECHCRAFT AVE.
CHESTERFIELD, MO. 63005

WORK ORDER INVOICE

WORK ORDER: 005/538364

REMIT TO HAS CHANGED TO: P.O. BOX 795008 ST. LOUIS, MO 63179-0795

ANNUAL.

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PAGE NUMBER	26
DOCUMENT NUMBER	420937
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TERMS	REFERENCE NUMBER	SHIP VIA	ORDER NO.	ORDERED	REQUESTED	SHIPPED	CUSTOMER REPRESENTATIVE	
NET 30		UPS SURFACE	538364	6/04/02	6/14/02		CHRISTOPHER S FAULBAUM	LLOYD D BLOM

LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
193-4		Parts Section: HOSE 306-4			Y	Each		1.50000	1.72000	NET	1.72	2.58
		Parts Totals										2.58
		Operation 0080 Totals:										93.58
	81=====	RECIP SHOP										
		All engine mounts (pads) need replacement.										
		Ordered new mounts; Replaced all engine mounts with new p/n J7518-2 & torqued bolts to 350" lbs.										
		Labor Totals										84.00
J-7518-2		Parts Section: LORD MOUNT			Y	Each		4.00000	124.84000	NET	124.84	499.36
		Parts Totals										499.36
		Operation 0081 Totals:										583.36
	82=====	RECIP SHOP										
		#6 forward push rod tube rusted severely.										
		Ordered new pushrod housing; installed new pushrod housing & seals.										
		Leak checked on post inspection run.										
		Labor Totals										140.00
534610		Parts Section: PACKING			Y	Each		1.00000	.74000	NET	.74	.74
536410		PACKING			Y	Each		1.00000	1.79000	NET	1.79	1.79
649973		GASKET			Y	Each		1.00000	6.64000	NET	6.64	6.64
534609		WASHER			Y	Each		1.00000	.50000	NET	.50	.50
537296		HOUSING			Y	Each		1.00000	12.64000	NET	12.64	12.64

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Executive Beechcraft STL inc.

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Registration : N9742Y
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TERMS	REFERENCE NUMBER	SHIP VIA	ORDER NO.	ORDERED	REQUESTED	SHIPPED	CUSTOMER REPRESENTATIVE
NET 30		JPS SURFACE	538364	6/04/02	6/14/02		CHRISTOPHER S FAULBAUM
							LLOYD D BLOM

LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
		Parts Totals										22.31
		Operation 0082 Totals:										162.31
	83	RECIP SHOP										
		Forward nose pan cracked past stop drill just behind nose on right side.										
		Duplicate squawk.										
		Operation 0083 Totals:										.00
	84	RECIP SHOP										
		Throttle rod end bolt loose.										
		Removed bolt inspected rod end, installed new bolt & keyed.										
		Labor Totals										35.00
		Operation 0084 Totals:										35.00
	85	RECIP SHOP										
		Intake clamp rubbing on #4 exhaust.										
		Removed clamps & replaced with 2 new clamps p/n WWD82S; also replaced clamps between cylinders #1 & #3 due to corrosion - installed 2 new WWD82S clamps in this location.										
		Labor Totals										35.00
		Parts Section:										
	WWD82 W/S	CLAMP WITH SHOE			Y	Each		4.00000	2.81000	NET	2.81	11.24
		Parts Totals										11.24
		Operation 0085 Totals:										46.24
	86	RECIP SHOP										
		Prop-Gov control chaffing on exhaust & nose pan.										

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PAGE NUMBER	29
DOCUMENT NUMBER	420937
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TERMS	REFERENCE NUMBER	SHIP VIA	ORDER NO.	ORDERED	REQUESTED	SHIPPED	CUSTOMER REPRESENTATIVE	
NET 30		JPS SURFACE	538364	6/04/02	6/14/02		CHRISTOPHER S FAULBAUM	LLOYD D BLOM

LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
Customer advised & does not wish to comply at this time.												
Operation 0089 Totals:												.00
90	=====	RECIP SHOP	=====									
Right aileron has small crack at hinge cutout - outboard. Dress area.												
Dressed out crack, applied epoxy primer & top coat.												
Labor Totals												35.00
Operation 0090 Totals:												35.00
91	=====	RECIP SHOP	=====									
Left aileron has crack at aft outboard edge. Dress area.												
Dressed out cracked area & applied epoxy primer & top coat.												
Labor Totals												56.00
Operation 0091 Totals:												56.00
92	=====	RECIP SHOP	=====									
Rudder hinge brackets not safetied.												
Removed rudder, inspected around upper & lower hinge brackets for cracks, none found. Reinstalled hinge brackets & safetied with .032" wire. Reinstalled rudder & cotter pinned hinge bolts.												
Labor Totals												175.00
Operation 0092 Totals:												175.00
93	=====	RECIP SHOP	=====									
Elevator trim actuators - stabilizer is not color coded "blue" or "black" for left & right positions.												
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Registration : N9742Y
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PAGE NUMBER	30
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TERMS	REFERENCE NUMBER	SHIP VIA	ORDER NO.	ORDERED	REQUESTED	SHIPPED	CUSTOMER REPRESENTATIVE	
NET 30		UPS SURFACE	538364	6/04/02	6/14/02		CHRISTOPHER S FAULBAUM	LLOYD D BLOM

LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
Customer advised & does not wish to comply.												
Operation 0093 Totals:												.00
94===== RECIP SHOP =====												
Fuselage left side skin - just forward of stabilizer - has creased skin & surface filled with putty.												

Okay for continued service.												
Operation 0094 Totals:												.00
95===== RECIP SHOP =====												
Boost pump plumbing - tubing has nicks/creases & 1 tube collapsed at bend.												

Okay for continued service.												
Operation 0095 Totals:												.00
96===== RECIP SHOP =====												
Brake hoses stiff - all.												

Okay for continued service.												
Operation 0096 Totals:												.00
97===== RECIP SHOP =====												
Nose landing gear bolt loose at gearbox bellcrank arm(aft).												

Tightened nose landing gear bolt at gearbox bellcrank arm. Safetied with cotter pin.												
Labor Totals												56.00
Operation 0097 Totals:												56.00
98===== RECIP SHOP =====												
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Spirit of St. Louis Airport
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PAGE NUMBER	31
DOCUMENT NUMBER	420937
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TERMS	REFERENCE NUMBER	SHIP VIA	ORDER NO.	ORDERED	REQUESTED	SHIPPED	CUSTOMER REPRESENTATIVE	
NET 30		UPS SURFACE	538364	6/04/02	6/14/02		CHRISTOPHER S FAULBAUM	LLOYD D BLOM

LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
		Nose gear steering limit placards are missing. ----- No placard listed in parts catalog for this s/n aircraft - applied paint stripes for tow limits. Labor Totals Operation 0098 Totals:										70.00 70.00
		99===== RECIP SHOP Strobes inoperative. ----- Retested & found that strobes function after approx 1 minute from time switch is placed to "on". No further action taken. Labor Totals Operation 0099 Totals:										14.00 14.00
		100===== RECIP SHOP Right fuel cell finger screen broken. ----- Ordered screen; installed new finger screen p/n 45-921541. Labor Totals										70.00
45-921541		Parts Section: STRAINER ASSY Parts Totals Operation 0100 Totals:		Y		Each		1.00000	310.42000 NET		310.42	310.42 310.42 380.42
		101===== RECIP SHOP Parts research & order. ----- Completed parts research & order. Labor Totals										.00
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TERMS	REFERENCE NUMBER	SHIP VIA	ORDER NO.	ORDERED	REQUESTED	SHIPPED	CUSTOMER REPRESENTATIVE	
NET 30		UPS SURFACE	538364	6/04/02	6/14/02		CHRISTOPHER S FAULBAUM	LLOYD D BLOM

LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
		Operation 0101 Totals:										
	102=====	RECIP SHOP	=====									.00
		Magneto timing is low.										
		Adjusted both magnetos to 22 degrees BTC.										
		Labor Totals										
		Operation 0102 Totals:										
	103=====	RECIP SHOP	=====									35.00
		Left side of engine crankcase has abnormality just forward of magneto near backbone.										
		Cleaned area, zygloed & dye checked - both show 1/2" long faint line. I believe this case has been repaired previously. No seepage at crack indication area. Okay for continued service. CF										
		Labor Totals										
		Operation 0103 Totals:										
	104=====	RECIP SHOP	=====									140.00
		While performing discrepancy #70 exhaust stud broke off on #5 cylinder & stud pulled out of #3 cylinder.										
		Drilled #5 exhaust stud, lubed with Kroil to loosen stud & extracted with easy out. Chased threads with 5/16 -18 tap - performed same to cylinder #3. Installed 2 new studs p/n 401885P003.										
		Labor Totals										
	401885P003	Parts Section:										245.00
		STUD		Y	Each	2.00000		6.22000	NET		6.22	12.44
		Parts Totals										12.44
		Continued on Next Page.										

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Registration :	N9742Y	
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NET 30		UPS SURFACE	538364	6/04/02	6/14/02		CHRISTOPHER S FAULBAUM	LLOYD D BLOM

LN. NO.	ITEM NUMBER	ITEM DESCRIPTION	ITEM REFERENCE	B. O.	T. A. X.	QUANTITY PER	PRICE PER	Quantity	List/UOM	Discount	Sell/UOM	Extended
Operation 0104 Totals:												257.44
105		RECIP SHOP										
After right fuel cell was removed for replacement there was surface corrosion found all over inside of fuel bay.												
Removed surface corrosion, treated & epoxy primed as required.												
Applied chaffe tape in all areas needed.												
Labor Totals												437.50
Operation 0105 Totals:												437.50
106		RECIP SHOP										
Bracket filter element due replacement p/n BA7112.												
Installed new filter element p/n BA7112.												
Parts Section:												
BA-7112		FILTER		Y		Each		1.00000	11.00000	NET	11.00	11.00
Parts Totals												11.00
Operation 0106 Totals:												11.00
107		RECIP SHOP										
Fuel selector missing clevis pin.												
Installed new pin p/n A-905 & safetied with cotter pin.												
Labor Totals												35.00
Parts Section:												
A905		PIN		Y		Each		1.00000	2.19000	NET	2.19	2.19
Parts Totals												2.19
Operation 0107 Totals:												37.19
Continued on Next Page.												

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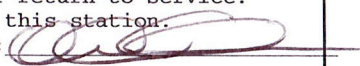
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NET 30		UPS SURFACE	538364	6/04/02	6/14/02		CHRISTOPHER S FAULBAUM	LLOYD D BLOM

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above as repaired and inspected in accordance with current regulations of the Federal Aviation Agency and is approved for return to service. Pertinent details of the repair are on file at this station. DEBR152D Date: <u>7/18/02</u> Signed: 												
Operation 0115 Totals:												.00
Amount Subject To Sales Tax 5,491.31 Missouri												
RECIP SHOP												
Subtotal:												16,515.31
Total:												16,876.36